



# UK INSTALLATION MANUAL



## EXTERNAL CLADDING 2022

A better choice, naturally

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# Introduction



## MADE IN AUSTRALIA

Family owned and manufactured in the Hunter region, NSW since 1939.



## SAFE

Low VOC. Meets Australian Building Standards. 100% natural product. No silica, glues, resins or formaldehydes.



## TRUSTED

WeatherTex voted #1 MOST TRUSTED brand in the building industry by Architecture & Design latest survey. Won SUPPLIER OF THE YEAR in the Australian Construction Awards.



## STYLISH CHOICES

A wide selection of profiles available in various styles, textures and sizes. Easy to incorporate the natural with primed profiles together to offer multiple design options. Curved walls can be achieved down to a minimum of 2.5m radius for Selflok.



## SUSTAINABLE

Better than zero carbon footprint with Third Party Credentials - GreenTag certification, PhD, PEFC. Low embodied energy.



## VALUE FOR MONEY

No special tools required for cutting. Selfloks ability for on and off stud joining when traditional joiners are used lowers wastage costs. Lightweight product - reduces labour costs.



## DURABLE

Termite Resistant. Warranty tried and tested not to rot, split or crack for up to 25 years. Natural range is the only timber product in the market to provide a 10 year warranty. 1000 kg/m<sup>3</sup> product density with a minimum 32MPa rating. Watertight - mechanical flashing and joining accessories available.



## QUICK & EASY INSTALLATION

Interlocking weatherboards for quick installation. 9.5mm thickness and matching accessories across all products making it easier to mix multiple profiles within a project.



# 1.1 Product Information

## 1.1.1 DIMENSIONS AND PACKAGING

SELFLOK WEATHERBOARDS	LENGTH (mm)	WIDTH (mm)	UNITS PER PACK	CONTENTS m <sup>2</sup>
Ecogroove 150	3660	298	96	104.7
Ecogroove 300	3660	298	96	104.7
Vgroove 150	3660	298	96	104.7

## 1.1.2 WEATHERBOARD WALL COVERAGE TABLE

	ALL SELFLOK PROFILES
Weatherboard Width	298
Weatherboard Lap	19
NUMBER OF ROWS (x)	
Approximation	= 279x + 19
1	298
2	577
3	856
4	1135
5	1414
6	1693
7	1972
8	2251
9	2530
10	2809
11	3088
12	3367

### NOTES:

1. Manufacturing and installation tolerances apply
2. At the wall/eave intersection a timber cover strip or quad may be fixed for a tidy finish
3. Checking row height alignment around corners is important to avoid creep due to small differences in board tolerances and tightness of installation



# 1.2 General Requirements



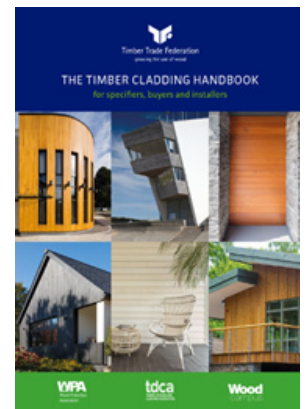
The following installation instructions and guides are in addition to local, state & UK Building Regulations & Compliance. Weathertex provides construction detail drawings which should be used in conjunction with the instructions in this installation guide.

NOTE: All diagrams in this installation guide are for demonstration purposes only. Diagrams may omit some components for clarity.

Deviation from standard applications and requirements detailed in this Installation Manual or supplementary Weathertex Construction Details may void the manufacturer's product warranty. The product specific installation instructions in this manual are applicable to steel and timber frame cavity systems. Preparation steps must be followed for ventilated cavity construction and steel frame construction.

Please refer to the Timber Cladding Handbook for general requirements such as:

- Insulation
- Sheathing
- Breather Membrane
- Moisture Management & Flashing
- Cavities
- Cavity Barriers
- Timber battens
- Typical Cladding Arrangements
- Site foundation & framing
- Window and door openings
- Internal and external corners
- Metal Fixings
- UK Building Regulations & Compliance
- Sourcing Timber
- CE marking
- External Timber Cladding and Fire Risk
- British Standards relating to cladding specification
- Technical publications



## 1.2.1 STORAGE AND HANDLING

Weathertex products should be stored flat, under cover and on timber bearers spaced at maximum 600mm centres. When storing Weathertex outside, keep the stack clear of the ground and cover with waterproof materials to prevent water staining.

NOTE: Weathertex factory stretch wrap is not designed to keep stored product weatherproof and should not be relied upon for primary weather protection.

Anodised aluminium products should be stored in a dry and flat position away from any potentially corrosive or incompatible materials. Timber or soft bearers at a distance no more than one metre apart should be used to support the product. Continuous exposure to moisture will promote corrosion. Metal edges and cut corners of the product can be sharp and may cause personal injury if not handled safely. Wear eye protection, gloves and protect skin when possible and when cutting avoid air borne metal fragments.

## 1.2.2 CUTTING AND WORKING WITH WEATHERTEX

Weathertex products are easy to cut and shape with a normal hand or power saw. Weathertex may be stacked two or three high for multiple cutting. Where required, edges may be trimmed with a smoothing plane or sandpaper. Holes are easily drilled with high speed drills or clean cutter bits. For best results break cut edges with a 2mm chamfer. Clean all dust from flashing as work progressed, as it may mix with water and create a brown runoff. Cut edges, holes and countersinks must be re-primed with a high quality tannin blocking exterior timber primer (water or solvent based). Excluding our Natural range.

The normal health and safety precautions should be taken when working with wood panel products. Machining equipment should be fitted with dust collection devices and used in well ventilated areas. Follow good hygienic and housekeeping practices. Wood dust can be vacuumed, shovelled or swept to avoid accumulation. If dust levels exceed HSE limits the wearing of an RPE with an APF of 20 & On-tool extraction using a H or M Class extraction unit. Storage and work areas should be adequately ventilated.

A Safety Data Sheet is available for download on the Weathertex website: [weathertex.com.au](http://weathertex.com.au)

# 1.2 General Requirements

## 1.2.3 GROUND CLEARANCES

Lower framing timbers must be isolated from ground moisture by suitable damp-proof courses (DPC) or termite shielding. Similarly, weatherboards must not be placed in direct contact with masonry, brickwork or concrete. Where necessary, use strips of Alcor to isolate the materials. The bottom edge of weatherboards must be kept clear of paved surfaces by a minimum of 200mm and a minimum of 225mm for unprotected ground (i.e. grass, gardens etc). The grade of adjacent finished ground must slope away from the building to avoid the possibility of water accumulation. Typically this is a minimum slope of 50mm over the first metre, however please refer to the minimum slope required from local building codes and regulations. Weathertex must not be installed in wet areas and where it comes in contact with standing water.

## 1.2.4 LENGTH OF WALL REQUIREMENTS

For continuous walls less than 5.5m, all product specific joining methods may be used. On continuous walls greater than 5.5m, traditional & aluminum joining methods must only be used. For continuous walls greater than 11m long, engineers/designers must assess additional requirements for frame and cladding control joints.

NOTES: For specific joining methods applicable to each product, refer to specific product section.

## 1.2.5 CONSTRUCTION DETAILS

Please refer to the Weathertex website for the complete suite of construction details for all products and applications [www.weathertex.com.au](http://www.weathertex.com.au)

# 1.3 Painting: Pre-Primed



## 1.3.1 PRE-PRIMED PRODUCTS

### PRIMER:

WeatherTex factory primer is designed to be painted within 60 days of installation. Failure to do so can result in poor topcoat adhesion and will void warranty. Lightly sand any nibs or blemishes which have occurred during fixing. Cut edges, holes and countersinks must be re-primed with high quality tannin blocking exterior timber primer (water or solvent based). A spray primer is the most efficient method. It is also good practice to prime any timber mouldings, including corner stops and trims.

Trimtec aluminium accessories are protected by an anodised coating and can be left unpainted if desired. Due to their smooth surface, aluminium accessories should be etch primed if a topcoat is to be applied.

### SURFACE PREPARATION - CLEANING & WASHING:

Clean surface of primed WeatherTex products using a soft broom or soft lint-free cloth and wash down with sugar soap to remove salt, dirt, dust and grease or airborne contaminants. Do not vigorously scrub the surface nor use an abrasive or strong cleaning agent as you may burnish the paint surface and mark the primer finish. Wash down with fresh water and dry the surface with one final wipe using a soft dry lint-free cloth in the direction of the paint flow. Do not use high pressure washers as this can cause coating damage and water ingress into the wall cavity.

Not allowing the WeatherTex to dry before painting is a common cause of paint failure. Failure to clean the surface may result in poor adhesion with topcoat and may void warranty.

## 1.3.2 PAINTING PRE-PRIMED PRODUCTS

### PAINTING:

The primed surface of WeatherTex products are suitable for the application of exterior grade water or solvent based topcoat paint systems. It is recommended to apply selected coating to a test area to confirm suitability. If compatibility of the selected topcoat is an issue, the surface may be primed with a suitable tannin blocking exterior primer per the coating manufacturer's recommendation before painting. Contact the paint manufacturer for advice or information.

When top coating, apply a minimum of two coats of paint in accordance with the paint manufacturer instructions for mixing, film build, coverage and drying between coats. Temperature and wet weather will affect curing of coatings and consideration of site conditions at the time of painting is essential to ensure proper curing and adhesion. Paint additives may adversely affect the coating adhesion and durability and should only be used with the endorsement of the coating manufacturer.

### PAINT COLOUR:

WeatherTex hardboard products have 50 years proven durability in the harshest of climate zones. While there is no restriction on the vast array of colours to paint your home, it is important to understand the effect paint colours can have on the performance of construction products.

As WeatherTex is a timber product, its dimensions will expand and contract with changes in moisture content. Dark paint colours can allow surfaces in warmer climates to become very hot in direct sunlight leading to loss of moisture and subsequent shrinkage of the weatherboard. Selection of light paint colours with high Light Reflectance Values (LRV) will lead to better thermal efficiency of the building, improve the maintenance cycles of paint coatings and sealants while minimising the thermal expansion and contraction of all construction components. With darker paint colours we recommend prepainting the ends of the weatherboard/panel prior to installation of joining accessories.

## 1.3.3 PRE-FINISHED PRODUCTS

Ensure cut and sawn edges are lightly sanded to remove loose fibres. Then seal the edges with high quality exterior acrylic or water based primer before using joining & corner accessories. For exposed edges also apply 2 coats of touch-up paint in accordance with the coating manufacturers requirements and wipe excess from the face surface.



# 1.4 Staining: Natural Range

## 1.4.1 NATURAL PRODUCTS

The Weathertex Natural Range are uncoated hardwood timber products that will fade to a rustic grey with UV exposure just like raw timber. Manufactured with a mixture of native Australian eucalypt species, the original colour and greying process can vary due to the seasonal variation of harvesting areas.

Weathertex Natural may be left raw to grey off, be stained with a quality decking stain to maintain the rich appearance of new timber / stained with a controlled erosion stain for timber to mimic greying off and maintained as per below.

### NOTES:

1. Painting Natural range with a standard top coat (paint) finish or a clear coat will void the manufacturer's warranty. If a top coat finish is to be applied, it must be onto Weathertex's pre-primed products.
2. Varnishes, oils & clear coats are not suitable for external applications of Weathertex products. They do not provide adequate UV protection, their inflexibility can result in cracking/crazing and when externally exposed can cause irregular and blotchy surface aesthetics. It is the customer's responsibility to confirm coating suitability from the coating manufacturer.

### SURFACE PREPARATION - CLEANING & WASHING:

After installation, prepare the surface by removing dust and contaminants with an Oxalic Acid based timber cleaner solution. A soft broom or cloth may be used to gently scrub all surfaces. Wash down with fresh water and allow to completely dry. Not allowing the board to dry before coating is a common cause of coating failure. Failure to properly prepare the surface may result in poor adhesion and may void the coating manufacturer's warranty. Never use high pressure washers as this can cause coating or even board damage and water ingress into the wall cavity.

## 1.4.2 STAINING NATURAL PRODUCTS

### STAINING:

Apply 2-3 coats minimum of a recommended water based deck stain in accordance with the staining manufacturer's application instructions. It is best to brush apply staining to ensure proper penetration into the wood grain featured surface. Cutting in should be performed after the first coat is applied to avoid a dry-line border in the finish. Weathertex Natural may also be left to lighten before staining for different colour results. Staining providers offer a wide range of colours that may be used and a test sample should always be performed to confirm colour expectations and performance before staining.

### COATING WITH A CONTROLLED EROSION STAIN PRODUCT:

Apply a controlled erosion stain in a colour that is in accordance with the staining manufacturer's instructions. Weathertex Natural may also be left to lighten before staining for different colour results. Staining providers offer a wide range of colours that may be used and a test sample should always be performed to confirm colour expectations and performance before staining.

### WEATHERTEX LEFT NATURAL (UNCOATED):

Left to weather naturally by the sun, the uncoated timber will lighten and "grey off" over time similar to raw hardwood. The degree and speed of colour change will depend on the intensity of UV exposure. The design of the installation must allow for consistency of sun exposure as shade lines caused by other features will result in colour variation and inconsistent weathering patterns. When allowed to weather naturally some small black spots on the surface may become more visible. This is carbon which is inherent within raw timber and the manufacturing process. These small black spots are not mould and will not affect the performance or longevity of the product.

**NOTE:** Natural Products are composed of unsealed natural hardwood timber which may occasionally exhibit tannin bleeding. Consideration must be taken if installing unsealed Weathertex products above porous or light coloured features.

# 1.5 Maintenance



## 1.5.1 PRE-PRIMED & PRE-FINISHED PRODUCTS

The extent and nature of maintenance will depend on the geographical location and exposure of the installation. Regularly wash the painted surface with mild soapy water to remove dirt and grime to improve the performance of the coating. Never use high pressure washers as this can cause coating damage and water ingress into the wall cavity.

Thoroughly inspect topcoat paint work at the end of year 1 and repair areas of damage/coating breakdown according to the original paint specification or approved equivalent. Repeat inspection process at year 5 and based on the results of this condition survey make a decision on future maintenance actions, which may include touch up/repair of areas or a full re-coat.

Additional basic maintenance tasks include but are not limited to; controlling vegetation and garden beds close to the installation, keeping gutters and pipes clear, addressing potential moisture damage due to overflows and replacement of penetrations, flashings and sealants used in installation as required.

Generally, exterior surface coatings deteriorate by chalking rather than flaking. When repainting becomes necessary and the surface is unbroken, remove loose chalk by lightly sanding and follow the preparation steps above. Reapply new coatings in accordance with the paint manufacturer's instructions.

Failure to follow any of the above preparation instructions may void warranty of the product.

## 1.5.2 NATURAL PRODUCTS

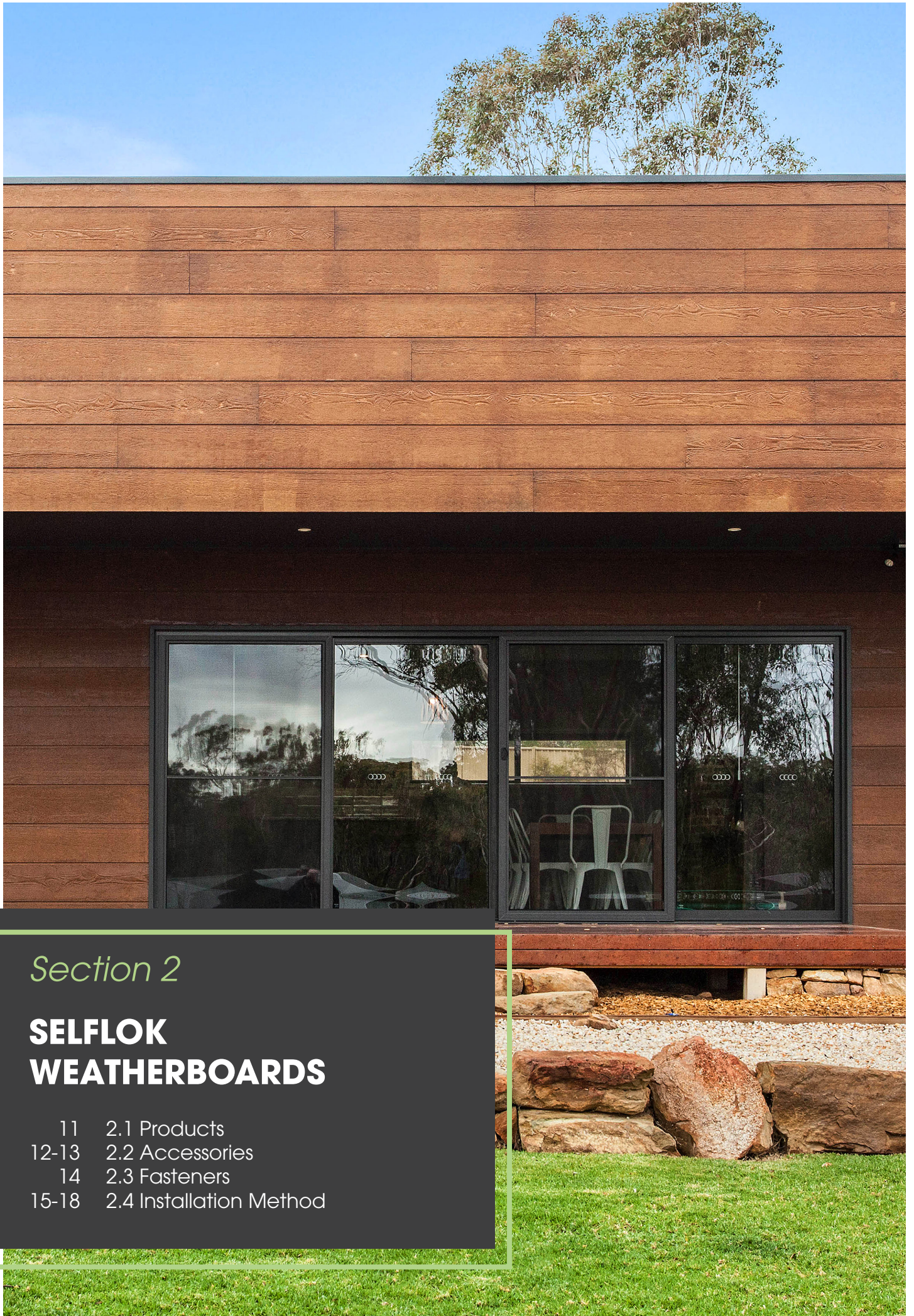
The extent and nature of maintenance will depend on the geographical location and exposure of the installation. Weathertex may be periodically cleaned with mild soapy water or a suitable timber cleaner. Do not use high pressure washers as this can cause coating damage and water ingress into the wall cavity. Additional basic maintenance tasks include but are not limited to controlling vegetation and garden beds close to the installation, keeping gutters and pipes clear, addressing potential moisture damage due to overflows and replacement of penetrations, flashings and sealants used in installation as required.

Thoroughly inspect any coatings at the end of year 1 and repair areas of damage/coating breakdown. Repeat inspection process at year 3 and based on the results of this condition survey make a decision on future maintenance actions, which may include touch up/repair of areas or a full single coat.

Generally, semi-transparent decking stains and controlled erosion stains are softer and less UV resistant than regular exterior paint resulting in a 3 - 5 year recoating cycle. When re-coating becomes necessary follow the preparation and coating steps above. A darker / more opaque stain colour may be required in time to maintain the desired colour of the boards.

Failure to follow any of the above preparation instructions may void warranty of the product.





## *Section 2*

# **SELFLOK WEATHERBOARDS**

- 11 2.1 Products
- 12-13 2.2 Accessories
- 14 2.3 Fasteners
- 15-18 2.4 Installation Method



# 2.1 SELFLOK Weatherboards

## 2.1.1 SELFLOK WEATHERBOARD BENEFITS

A favourite in the Weathertex family, Selflok flat panelled appearance is a fresh alternative to traditional lapped planks and perfectly suited for the modern home. Selflok weatherboards have the simplest horizontal shiplap joining method, which allows every board to self gauge. The precise routing gives the product that beautiful and unique ship lapped profile that makes it the first choice for many.

### Features & Benefits

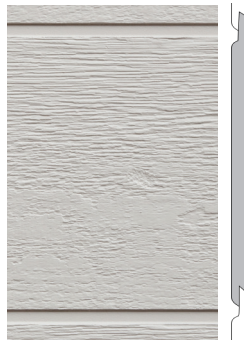
- Requires only standard carpentry tools.
- Durable with 25 years warranty (pre-primed) and 10 years warranty (Natural).
- Off stud traditional & long vertical joining option enables minimal waste and less timber stud layout.
- Lightweight product.

## 2.1.2 SELFLOK PRODUCT RANGE

Cladding is 3660mm in length and 9.5 mm in thickness. All selflok width is 298mm. ^ Refers to groove spacing.



SELFLOK ECOGROOVE  
150^ WOODSMAN



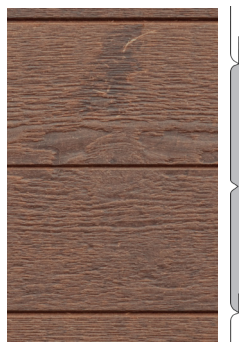
SELFLOK ECOGROOVE  
300^ WOODSMAN



SELFLOK ECOGROOVE  
150^ NATURAL



SELFLOK ECOGROOVE  
300^ NATURAL



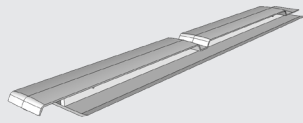
SELFLOK VGROOVE  
150^ NATURAL



# 2.2 Accessories

## 2.2.1 WEATHERTEX ACCESSORIES \*Made from Polycarbonate/ABS

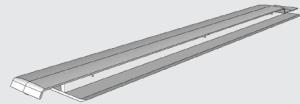
ECOGROOVE 150 JOINERS



Available in Woodsman

For traditional joining of Selflok Ecogroove 150 Woodsman.

ECOGROOVE 300 JOINERS



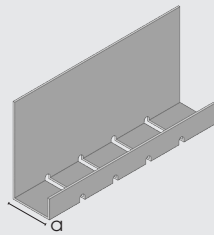
Available in Woodsman

For traditional joining of Selflok Ecogroove 300 Woodsman.

## 2.2.2 CAVITY WALL SYSTEM (Optional)

CAVITY CLOSER

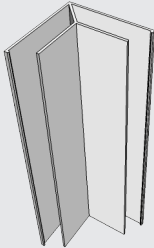
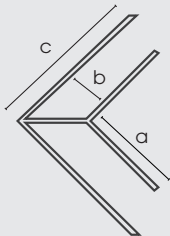

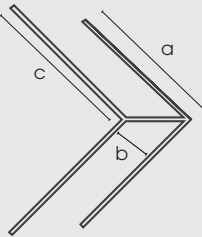
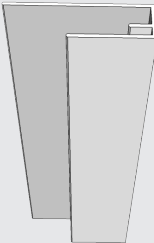
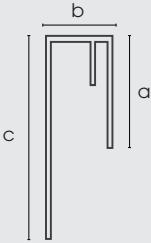
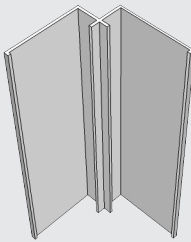

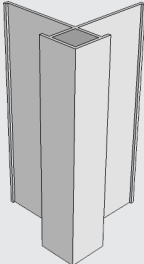
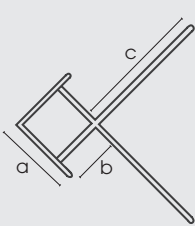
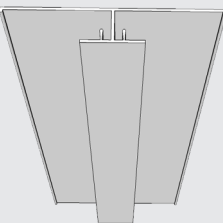
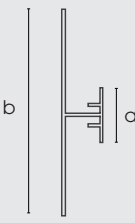
L = 1830mm  
a = Lrg 20mm





## 2.2.3 TRIMTEC ACCESSORIES

\*Made from anodised aluminium

PRODUCT	PRODUCT IMAGE	LINE DRAWING	DIMENSION
SMALL INTERNAL LF CORNER			L = 3660mm a = 27mm b = 11mm c = 55mm
SMALL EXTERNAL LF CORNER			L = 3660mm a = 27mm b = 11mm c = 31mm
SMALL END STOP			L = 3660mm a = 27mm b = 11mm c = 45mm
SMALL INTERNAL CORNER			L = 3660mm a = 4mm b = 11mm c = 35mm
SMALL EXTERNAL CORNER			L = 3660mm a = 17mm b = 11mm c = 35mm
LONG VERTICAL JOINER			L = 3660mm a = 20mm b = 70mm

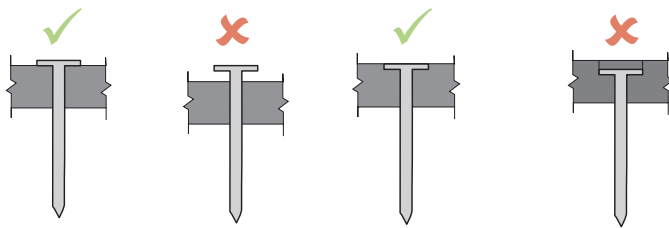


## 2.3 Fasteners

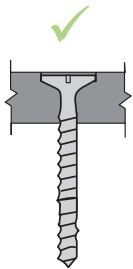
External Weathertex cladding assemblies & their fasteners should have adequate strength and stiffness to support their own mass and the imposed wind loads. The guidance below is based on the assumption that peak wind loads of typical sites in the UK do not generally exceed 2.5kN/m<sup>2</sup>. You may need to consult a structural engineer if the design needs to accommodate wind loads equal to or greater than this or imposed loads which are deemed to be greater than average.

Installers must assure themselves that the appearance of the selected fastener is suitable for the intended use. Generally, head sizes in excess of 6mm or T and D head shaped nails may not produce a satisfactory finish on face fixed profiles.

Please refer to the Timber Cladding Handbook when selecting a fastener. For Natural range use stainless steel fasteners only.



Nails must be finished flush to the board surface and not be punched and filled. Punching will significantly reduce the holding capacity of the fastener and damage the integrity of the board surface.



When using countersunk screws, these may be countersunk 2mm below the board surface and filled with a high quality proprietary grade, acrylic-based flexible paintable filler. Non-flexible epoxy based fillers are not suitable and may crack and fail with movement of construction components. If using a smart-bit style countersinking tool; the gauge of the screw must match the gauge of the tool to prevent movement issues. Screw holes should be spray primed after screwing. Filler should be sanded and area re-primed prior to painting.

### Fastener & Wind Table Requirements and Recommendations

- Screws used underneath the lip for Semi-Concealed fastening must be flush and not countersunk.
- For Natural range use stainless steel fasteners only.

# 2.4 Installation



The following product specific product installation instructions are applicable for both timber and steel framed Cavity systems. Installation instructions in this section are to be used in conjunction with information and requirements given in previous sections and the national and state building codes.

## 2.4.1 BASE OF THE WALL & FRAME PREPARATION

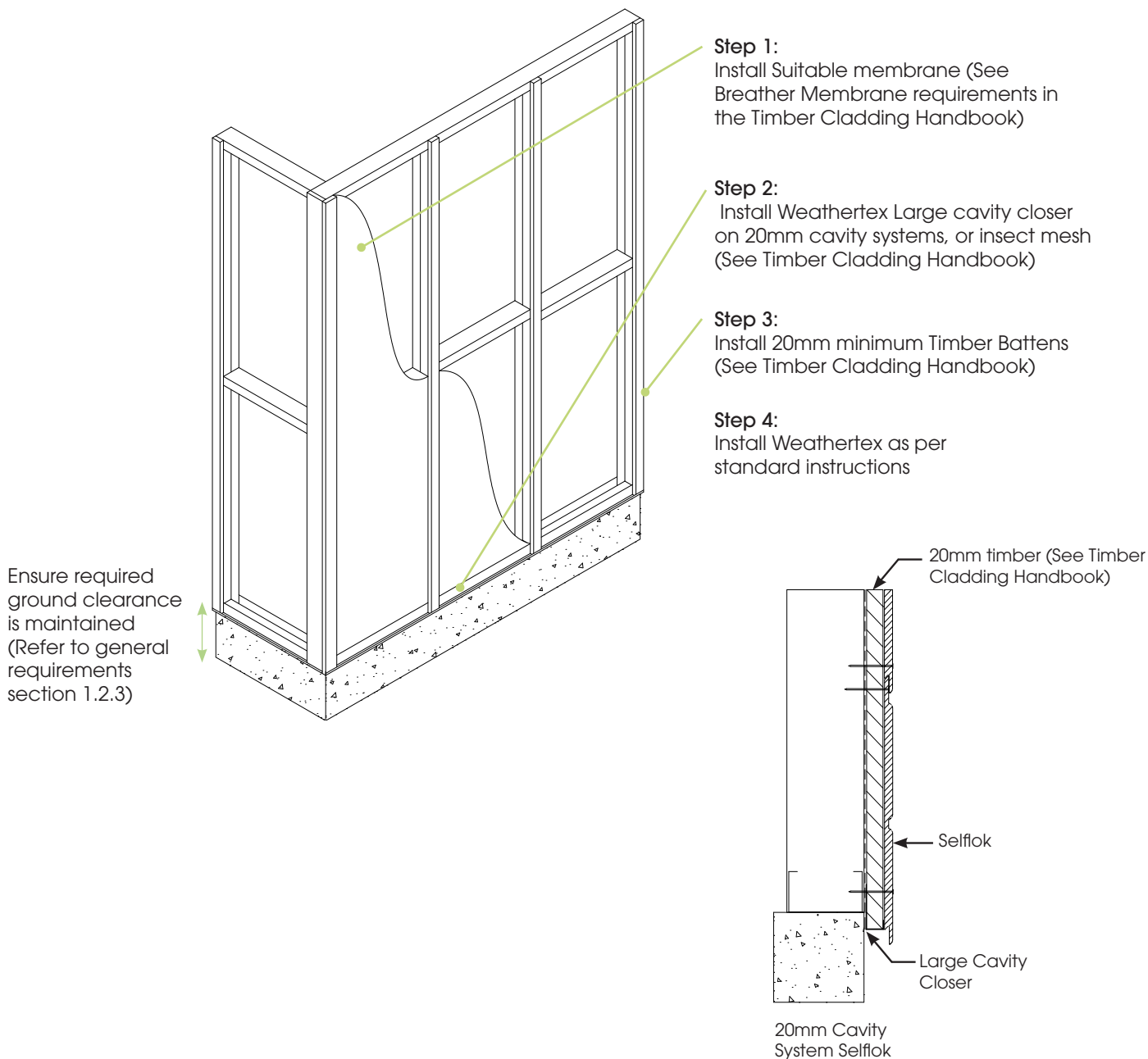
Check and straighten sub-structures as required. Establish ground clearance and weatherboard overhang requirements.

A suitable membrane must be installed between the timber or steel frame and battens. The membrane can be secured by the timber battens as they are installed along a wall.

Care should be taken when installing bulk insulation to ensure the stud cavity is not over-filled. Over filling the stud cavity with bulk insulation will impinge in the cavity created by the cavity battens and hence reduce its effectiveness, and may void warranty.

**NOTE:** For slab construction the plank may overhang the slab surface by 20-30mm.

Set a horizontal datum or base line around the perimeter of the building. Rest the bottom edge of the first row of weatherboards on datum line.



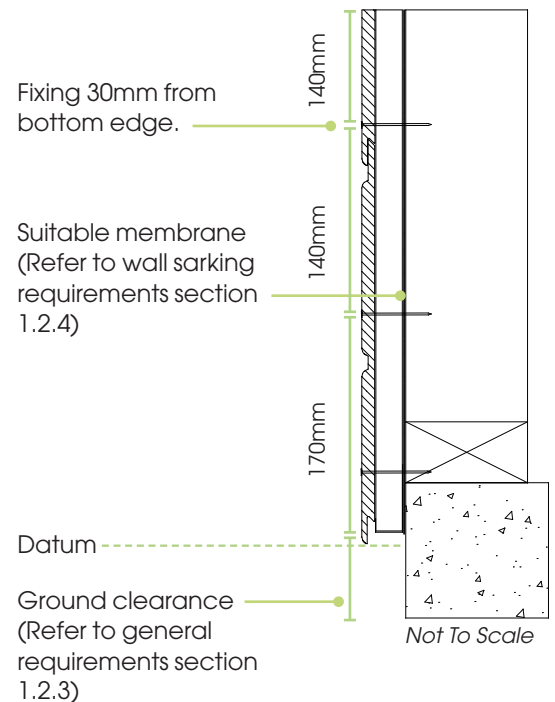
# 2.4 Installation

## 2.4.2 TRADITIONAL FASTENING

**First Row:** Fasten weatherboards with two face fasteners at each stud keeping fasteners 12mm minimum from ends, Fix first fixing into Weatherboard bottom edge and into the base plate. Second fixing approximately 170mm away from the bottom edge of the board. Fit joiners as work proceeds (Pre-primed only)

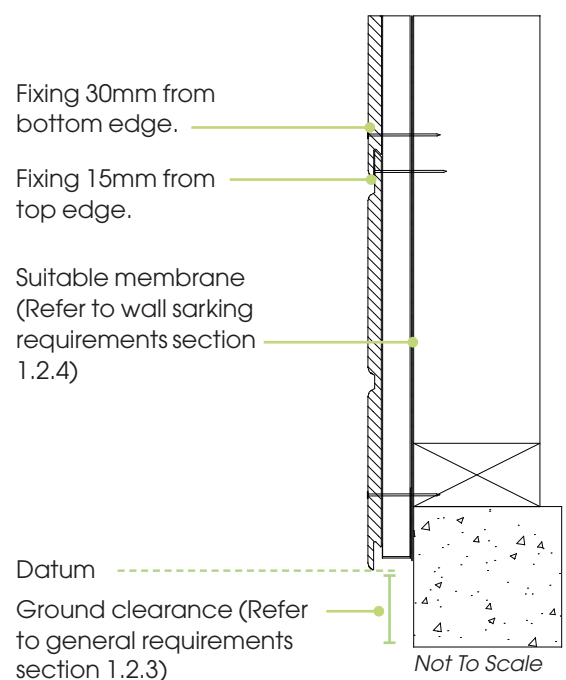
**Successive Rows:** Rest the rebated edge of Selflok Weatherboards on the row below. Ensure there is proper engagement of the Selflok by applying downward pressure while fastening. Fix with two fasteners at each stud keeping fasteners 12mm minimum from ends, 30mm up from lower Weatherboard edges and approximately 140mm apart.

Row heights around corners should be checked as work progresses to prevent creep.



## 2.4.3 SEMI CONCEALED FASTENING

Selflok Weatherboards can also be fixed with one fixing concealed. In this case, one fixing must be placed 30mm from the bottom edge of the plank and the second placed 15mm below the top edge of the plank. The latter fixing is concealed by the plank above when it is installed. All other factors of installation are according to Traditional Fix instructions above.





## 2.4.4 JOINING

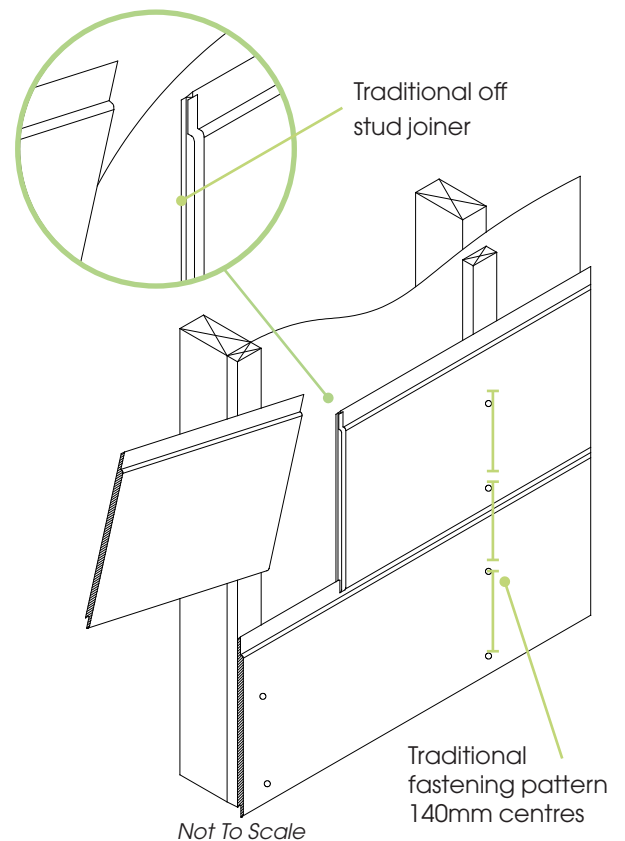
To accommodate movement, Weathertex's joining methods have been designed to provide the correct spacing between adjoining planks, and cover changes in dimensions of the product for specific wall lengths. Refer to length of wall requirements when choosing a joining method.

### 2.4.4.1 JOINING: TRADITIONAL JOINER (PRE-PRIMED & PRE-FINISHED ONLY)

Form off-stud joints between Weatherboard ends using Weathertex Traditional PC/ABS Plank joiners. Each profile has its own moulded joiner to suit the particular product, refer to "Accessories" section. Form joints midway between studs and stagger randomly throughout the wall. Between each stud, joints must be supported by a continuous plank above and below (i.e. joiners may only align every second row). Reprime all cuts before forming joints. It is advisable to prepaint plank ends when using Traditional Joiners to avoid white lines either side of the Accessory after possible contraction of construction components in dry conditions. Joiners may be cut to fit at heads, sills and eaves.

1. Fit joiner to an installed plank. Nibs in the joiner correctly space the control joint - do not force tight to prevent breaking the nibs.
2. Rest the next plank on the plank below and firmly slide board across into the joiner.
3. Joiners provide a tight fit to the board. A hand plane may be used to skim the back corner of the joining edge in the case of tight joints.

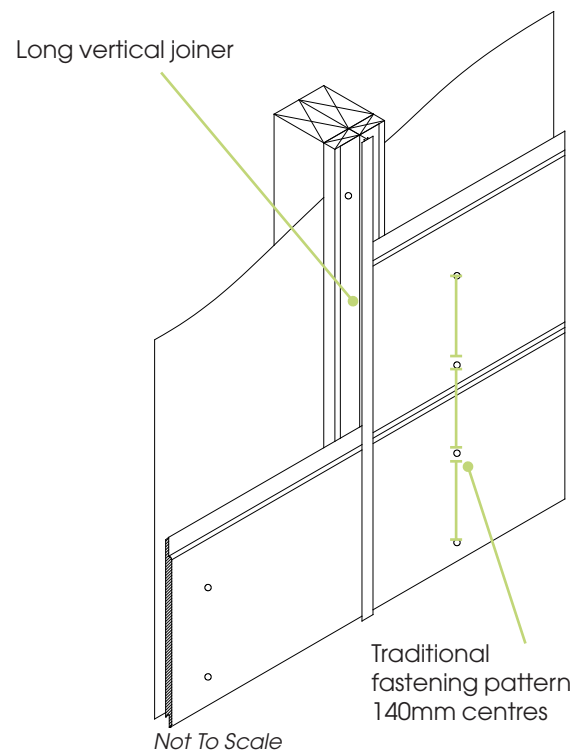
**NOTE:** Traditional PC/ABS Joiners are not suitable for the natural range



### 2.4.4.2 JOINING: LONG VERTICAL JOINER

For quick and sleek installation, align weatherboards to form a single vertical control joint using the Trimtec Long Vertical Joiner. It is advisable to prepaint plank ends when using Long Vertical Joiners to avoid white lines either side of the Accessory after possible contraction of construction components in dry conditions.

- Joiner must be supported by noggings at 600mm centres or positioned on a double stud.
  - Joiner may be etch primed and painted or left as the original uncoated anodised aluminium finish.
1. Attach the aluminium joiner to the stud frame through the back flange at 1200 centres with a flat head nail.
  2. Nibs in the joiner provide correct control joint spacing. Do not install tight to the nibs.
  3. Planks may be slightly bowed to fit between two vertical joiners or slid in place from the top before fastening off.



# 2.4 Installation

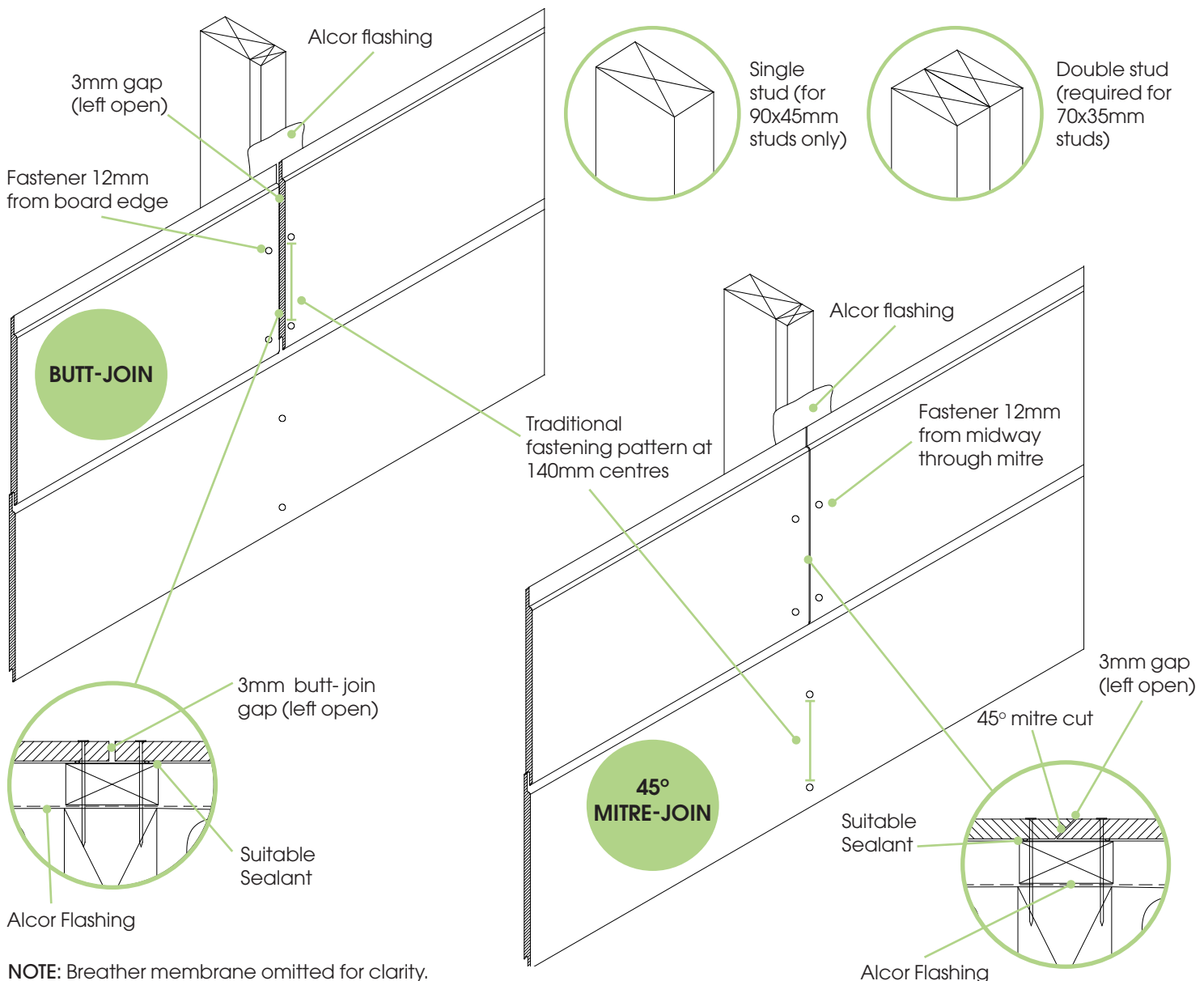
## 2.4.4.3 BUTT-JOIN & 45° MITRE-JOIN

Selflok has two alternative On Stud joining methods:

- Butt-Join on stud - 3mm back flashed control gap.
  - 45° Mitre join on-stud - 3mm back flashed slip joint.
1. Ensure the join is supported by a single 90x45mm stud, or a double stud.
  2. Flash the join with Alcor flashing over the sarking at each planned joint
  3. Before installing the first weatherboard, run a 5mm bead of suitable, flexible sealant along the length of the Alcor flashing to seal the edge of the Selflok Weatherboard.
  4. Before installing the next weatherboard, leave a 3mm gap and run a 5mm bead of suitable, flexible sealant along the length of the Alcor flashing.

### NOTES:

1. Refer to length of wall requirements when choosing butt / mitred joining methods as it may not be used on walls over 5.5m. For walls over 5.5m Weathertex recommends using the Long Vertical Joiner.
2. Natural Products are composed of unsealed natural hardwood timber which may occasionally exhibit tannin bleeding. Consideration must be taken if installing unsealed Weathertex products above porous or light coloured features.
3. Expansion and contraction of construction components with relative humidity can cause butt/mitred control joints to open and close after installation. If the aesthetic of open butt / mitre joints is an issue for the specific application, Weathertex recommends the Trimtec Long Vertical Aluminium Joining method.



**NOTE:** Breather membrane omitted for clarity.





## MANUFACTURERS WARRANTY

Weathertex warrants its product not to rot, split or crack for up to 25 years<sup>1,2</sup> when installed and maintained as directed.

1. 10 years for Natural board, 25 years for Pre-Primed board
2. Proof of Purchase required



Selflok Ecogroove  
150 Woodsman





Weathertex® is made in Australia by  
Weathertex Pty Ltd ABN 67 084 713 986

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## CONTACT WEATHERTEX FOR INFORMATION OR ADVICE

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When specifying or installing Weathertex products, please make certain that you have the most current installation manual and technical information. This manual is only to be used in the United Kingdom.

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